

Total No. of Questions : 12]

SEAT No. :

[Total No. of Pages : 4

P3141

B.E. (Semester - II)
ELECTRONICS ENGINEERING
Process Automation
(2008 Pattern)

Time : 3 Hours]

[Max. Marks : 100

Instructions to the candidates:

- 1) *Answers to the two sections should be written in separate answer books.*
- 2) *Answer any three questions from each section.*
- 3) *Neat diagrams must be drawn wherever necessary.*
- 4) *Figures to the right side indicate full marks.*
- 5) *Use of Calculator is allowed.*
- 6) *Assume suitable data if necessary.*

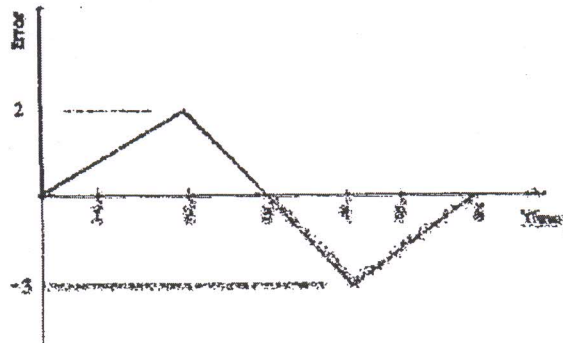
SECTION - I

- Q1) a)** Explain with suitable example following process characteristics : **[9]**
- i) Process Equation
 - ii) Process Load
 - iii) Process lag
 - iv) SelfRegulation
- b) A sensor outputs a range of 20.0 to 250mV as a variable varies over its range. Develop signal conditioning so that this becomes 0 to 5V. The circuit must have very high input impedance. **[9]**

P.T.O.

OR

- Q2) a)** Explain with suitable example process control block diagram. [9]
- b) Temperature is to be measured in the range of 250°C to 450°C with an accuracy of $\pm 2^{\circ}\text{C}$. The sensor is a resistance that varies linearly from 280Ω to 1060Ω for this temperature range. Power dissipated in the sensor must be kept below 5 mW . Develop analog signal conditioning that provides a voltage varying linearly from -5 to $+5\text{ V}$ for this temperature range. The load is a high impedance recorder. [9]
- Q3) a)** Explain the following discontinuous controller modes. [8]
- Two position
 - Three position
 - Floating control action.
- b) A PID controller has $K_p = 2$, $K_i = 2.2\text{ S}^{-1}$, $K_D = 2\text{ S}$ and $P_i(0) = 40\%$. Plot the controller output for the error input shown in figure. [8]



OR

- Q4) a)** Explain Ziegler Nichols method of process loop tuning. [8]
- b) A proportional derivative controller has a 0.4 to 2.0 V input measurement range, a 0 to 5 V output, $K_p = 5\%/%$ and $K_d = 0.08\%$ per $(\%/min)$. The period of the fastest expected signal change is 1.5 sec . Implement this controller with an op-amp circuit. [8]

- Q5)** a) Explain different types of control valve noise. [8]
b) Draw control valve characteristics and explain the terms linear, equal percentage and quick opening. [8]

OR

- Q6)** a) Explain the terms flashing and cavitation with respect to control valves. [8]
b) Write a short note on selection criteria of control valves. [8]

SECTION - II

- Q7)** a) Explain combined feedback and feed forward control scheme for a heat exchanger. [9]
b) Define the term adaptive control. Why are adaptive controllers needed? Explain with suitable example gain scheduling adaptive control. [9]

OR

- Q8)** a) Explain with suitable example ratio control scheme. [9]
b) Explain with block diagram the concept of Internal Model Control (IMC) for a first order with dead time process. [9]

- Q9)** a) Explain any one control scheme for a distillation column. [8]
b) Draw and explain P & I diagram for three element control of drum level in a boiler. [8]

OR

- Q10)** a) Draw & explain the P & I diagram for cascade control of multiple effect evaporator. [8]
b) Explain with neat diagram components of a Robotic system. [8]

- Q11)** a) Explain: Alarm Annunciator [8]
- b) Write short note on SCADA. [8]

OR

- Q12)** a) Explain with block diagram Distributed Control System. [8]
- b) What is the necessity of a Square Root Extractor? Explain the working of a square root extractor. [8]

